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10/816,179	03/31/2004	Chung J. Lee	DSI 302	7903
50488	7590	12/06/2005	EXAMINER	
ALLEMAN HALL MCCOY RUSSELL & TUTTLE LLP 806 SW BROADWAY SUITE 600 PORTLAND, OR 97205-3335			ZERVIGON, RUDY	
			ART UNIT	PAPER NUMBER
			1763	

DATE MAILED: 12/06/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary

Application No.

10/816,179

Applicant(s)

LEE ET AL.

Examiner

Rudy Zervigon

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-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) ☒ Responsive to communication(s) filed on 16 September 2005.
- 2a) ☐ This action is **FINAL**. 2b) ☒ This action is non-final.
- 3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) ☒ Claim(s) 1-49 is/are pending in the application.
- 4a) Of the above claim(s) 34-49 is/are withdrawn from consideration.
- 5) ☐ Claim(s) _____ is/are allowed.
- 6) ☒ Claim(s) 1-33 is/are rejected.
- 7) ☐ Claim(s) _____ is/are objected to.
- 8) ☐ Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) ☐ The specification is objected to by the Examiner.
- 10) ☐ The drawing(s) filed on _____ is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.
- Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
- Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) ☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

- 12) ☐ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
- a) ☐ All b) ☐ Some * c) ☐ None of:
- ☐ Certified copies of the priority documents have been received.
 - ☐ Certified copies of the priority documents have been received in Application No. _____.
 - ☐ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

- 1) ☒ Notice of References Cited (PTO-892)
- 2) ☐ Notice of Draftsperson's Patent Drawing Review (PTO-948)
- 3) ☒ Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)
Paper No(s)/Mail Date All.
- 4) ☐ Interview Summary (PTO-413)
Paper No(s)/Mail Date. _____.
- 5) ☐ Notice of Informal Patent Application (PTO-152)
- 6) ☐ Other: _____.

DETAILED ACTION

Election/Restrictions

1. Applicant's election of Group I, claims 1-33 in the reply filed on September 16, 2005 is acknowledged. Because applicant did not distinctly and specifically point out the supposed errors in the restriction requirement, the election has been treated as an election without traverse (MPEP § 818.03(a)).

Claim Rejections - 35 USC § 102

2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless –

(e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.

3. Claims 1, 2, 5, 8-13, 15, 16, 20-28, 31, and 32 are rejected under 35 U.S.C. 102(e) as being anticipated by Moghadam, Farhad et al. (US 20030232495 A1). Moghadam teaches a system (All Figures; [0012], [0041]-[0044]) for depositing, the system (All Figures; [0012], [0041]-[0044]) comprising: a process module (Figure 1,2; [0050]-[0053]) including a processing chamber (210; Figure 2; [0049]) and a precursor gas system (Figure 2; [0059]) configured to deliver a gas-phase precursor (218, 219; Figure 2; [0059]) into the processing chamber (210; Figure 2; [0049]); a post-treatment module (Figure 1) for annealing ("furnace"; [0128]); a silane ([0126]) delivery system (218, 219; Figure 2; [0012], [0041]-[0044]) configured to deliver a vapor flow containing a silane ([0126]) precursor into the system (All Figures; [0012], [0041]-

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[0044]); and memory (234; [0059]-[0060]) and a processor (“CPU”, “memory”; [0059]-[0060]) in electrical communication with the process module (Figure 1,2; [0050]-[0053]), the post-treatment module (Figure 1) and the silane ([0126]) delivery system (218, 219; Figure 2; [0012], [0041]-[0044]), wherein the memory (234; [0059]-[0060]) includes instructions stored thereon executable by the processor (“CPU”, “memory”; [0059]-[0060]) to deposit the silane ([0126]) precursor on the substrate for a first interval to form the first silane-containing layer, deposit the gas phase monomer on the first adhesion promoter layer for a second interval to form the low dielectric constant polymer layer ([0126]), and deposit the silane ([0126]) precursor on the low dielectric constant polymer layer ([0126]) for a third interval to form the second silane-containing layer.

Applicant’s claim limitations of:

- a. “for depositing a composite polymer dielectric film on a substrate”
- b. “the composite polymer dielectric film including a low dielectric constant polymer layer disposed between and chemically bonded to a first silane-containing layer and a second silane-containing layer”
- c. “monomer delivery”
- d. “the composite polymer dielectric film”
- e. “for deposition of the low dielectric constant polymer layer”
- f. “for annealing the composite polymer dielectric film”
- g. “for forming the first silane-containing layer and the second silane-containing layer”
- h. “to form the first silane-containing layer”

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- i. “deposit the gas phase monomer on the first adhesion promoter layer for a second interval to form the low dielectric constant polymer layer ([0126]), and deposit the silane ([0126]) precursor on the low dielectric constant polymer layer ([0126]) for a third interval to form the second silane-containing layer”

are all claim limitations of intended use of the pending apparatus claims. Further, it has been held that claim language that simply specifies an intended use or field of use for the invention generally will not limit the scope of a claim (Walter , 618 F.2d at 769, 205 USPQ at 409; MPEP 2106). Additionally, in apparatus claims, intended use must result in a structural difference between the claimed invention and the prior art in order to patentably distinguish the claimed invention from the prior art. If the prior art structure is capable of performing the intended use, then it meets the claim (In re Casey, 152 USPQ 235 (CCPA 1967); In re Otto , 136 USPQ 458, 459 (CCPA 1963); MPEP2111.02).

Moghadam further teaches:

- i. The system (All Figures; [0012], [0041]-[0044]) of claim 1, wherein the silane ([0126]) delivery system (218, 219; Figure 2; [0012], [0041]-[0044]) is configured to deliver the silane ([0126]) precursor to a silane deposition module (210; Figure 2; [0049]) that includes a silane ([0126]) deposition chamber (210; Figure 2; [0049]) and a free-radical generating energy source (228; Figure 2; [0057]), and wherein the instructions are executable by the processor (“CPU”, “memory”; [0059]-[0060]) to control an exposure of the silane ([0126]) precursor to energy from the energy source to form free radicals in the silane ([0126]) precursor after depositing the silane ([0126]) precursor on the substrate for the first interval, as claimed by claim 1.

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Applicant's claim requirement of "on the substrate for the first interval" is a claim requirement of intended use. See above.

ii. The system (All Figures; [0012], [0041]-[0044]) of claim 2, wherein the free-radical generating energy source (228; Figure 2; [0057]) is a plasma source, as claimed by claim 5

iii. The system (All Figures; [0012], [0041]-[0044]) of claim 1, wherein the post-treatment module (Figure 1) includes a heater (36; Figure 1; [0023], [0024]) for heating the substrate, and wherein the instructions are executable by the processor ("CPU", "memory"; [0059]-[0060]) to anneal the composite dielectric layer in a presence of hydrogen in the post-treatment module (Figure 1) via the heater (36; Figure 1; [0023], [0024]) after depositing the silane ([0126]) precursor on the low dielectric constant polymer layer ([0126]) for the third interval, as claimed by claim 8. Applicant's claim requirements of "in a presence of hydrogen in .. after depositing the silane ([0126]) precursor on the low dielectric constant polymer layer ([0126]) for the third interval" is a claim requirement of intended use. See above.

iv. The system (All Figures; [0012], [0041]-[0044]) of claim 8, wherein the heater (36; Figure 1; [0023], [0024]) is a hot plate, as claimed by claim 9

v. The system (All Figures; [0012], [0041]-[0044]) of claim 8, wherein the instructions are executable by the processor ("CPU", "memory"; [0059]-[0060]) to anneal the composite dielectric layer in a presence of 3-10% ([0037]) H₂ in He, as claimed by claim 11. Applicant's claim requirement of hydrogen and helium gas identities is a claim requirement of intended use. See above.

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- vi. The system (All Figures; [0012], [0041]-[0044]) of claim 8, wherein the instructions are executable to anneal the composite dielectric layer at a temperature of between approximately 250 and 450 degrees Celsius ([0037]), as claimed by claim 11
- vii. The system (All Figures; [0012], [0041]-[0044]) of claim 8, wherein the instructions are executable to anneal the composite dielectric layer for a duration of between approximately 2 and 10 minutes ([0037]), as claimed by claim 12
- viii. The system (All Figures; [0012], [0041]-[0044]) of claim 1, wherein the process module (Figure 1,2; [0050]-[0053]) includes a cooled (“Many methods are well known to those of ordinary skill in the art for flowing a cooling liquid through a chuck”; [0024], [0070]) substrate holder (212; Figure 2), and wherein the instructions are executable to hold the substrate at a temperature below the crystallization temperature of low dielectric constant polymer layer ([0126]) while depositing the gas phase monomer, as claimed by claim 13. Applicant’s claim requirements of “below the crystallization temperature of low dielectric constant polymer layer ([0126]) while depositing the gas phase monomer” are claim requirements of intended use of the pending apparatus claims.
- ix. The system (All Figures; [0012], [0041]-[0044]) of claim 13, wherein the cooled (“Many methods are well known to those of ordinary skill in the art for flowing a cooling liquid through a chuck”; [0024], [0070]) substrate holder (212; Figure 2) is an electrostatic chuck ([0024]), as claimed by claim 15
- x. The system (All Figures; [0012], [0041]-[0044]) of claim 15, the chuck having a surface, wherein up to 10 psi of helium is disposed between the substrate and the surface of the chuck during substrate cooling to aid in cooling the substrate, as claimed by claim 16 – Applicant’s

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claim requirement of “wherein up to 10 psi of helium” is a claim requirement of intended use.

See Above.

- xi. The system (All Figures; [0012], [0041]-[0044]) of claim 1, wherein the first silane-containing layer is a first adhesion promoter layer configured to chemically bond to an underlying silicon-containing layer, as claimed by claim 20. Applicant's claim requirements are claim requirements of intended use of the pending apparatus claims. See above.
- xii. The system (All Figures; [0012], [0041]-[0044]) of claim 1, wherein the second silane-containing layer is a hard mask layer, as claimed by claim 21. Applicant's claim requirements are claim requirements of intended use of the pending apparatus claims. See above.
- xiii. The system (All Figures; [0012], [0041]-[0044]) of claim 1, wherein the second silane-containing layer is an etch stop layer, as claimed by claim 22. Applicant's claim requirements are claim requirements of intended use of the pending apparatus claims. See above.
- xiv. The system (All Figures; [0012], [0041]-[0044]) of claim 1, wherein the second silane-containing layer is a second adhesion promoter layer configured to chemically bond to an overlying silicon-containing layer, as claimed by claim 23. Applicant's claim requirements are claim requirements of intended use of the pending apparatus claims. See above.
- xv. A system (All Figures; [0012], [0041]-[0044]) for depositing a composite polymer dielectric film on a substrate, the composite polymer dielectric film including a low dielectric constant polymer layer ([0126]), the system (All Figures; [0012], [0041]-[0044]) comprising: a process module (Figure 1,2; [0050]-[0053]) for forming the low dielectric constant polymer layer ([0126]), wherein the process module (Figure 1,2; [0050]-[0053]) includes a deposition chamber (210; Figure 2; [0049]) and a substrate holder (212; Figure 2) configured to hold and

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cool (“Many methods are well known to those of ordinary skill in the art for flowing a cooling liquid through a chuck”; [0024], [0070]) a substrate during a deposition process; a monomer delivery system (All Figures; [0012], [0041]-[0044]); a post-treatment module (Figure 1) for annealing (“furnace”; [0128]) the composite polymer dielectric film, wherein the post-treatment module (Figure 1) includes a heat source ([0009]) for heating the substrate and processing gas delivery system (All Figures; [0012], [0041]-[0044]) for delivering a reducing gas to the post-treatment module (Figure 1); a silane deposition module (210; Figure 2; [0049]) for depositing, wherein the silane deposition module (210; Figure 2; [0049]) includes a silane ([0126]) deposition chamber (210; Figure 2; [0049]) and a silane ([0126]) delivery system (218, 219; Figure 2; [0012], [0041]-[0044]) for delivering a silane ([0126]) precursor to the silane ([0126]) deposition chamber (210; Figure 2; [0049]); and a transfer module (Figure 8) disposed between the process module (Figure 1,2; [0050]-[0053]), the silane deposition module (210; Figure 2; [0049]) and the post-treatment module (Figure 1), wherein the transfer module (Figure 8) includes a substrate transport mechanism for transferring a substrate between the process module (Figure 1,2; [0050]-[0053]) and the post-treatment module (Figure 1), as claimed by claim 24

Applicant’s claim requirements of:

- a. “first adhesion promoter layer and an overlayer, wherein the overlayer includes at least one layer selected from the group consisting of a second adhesion promoter layer, an etch stop layer and a hard mask layer, wherein the first adhesion promoter layer includes reactive silane ([0126]) groups configured to chemically bond to a silicon-containing layer that is in contact with the adhesion promoter layer”

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- b. “for delivering a gas-phase diradical monomer to the deposition chamber”
- c. “a monomer delivery system”
- d. “the first adhesion promoter layer and the overlayer”

are claim requirements of intended use of the pending apparatus claims. See above.

Moghadam further teaches:

- i. The system (All Figures; [0012], [0041]-[0044]) of claim 24, wherein the silane deposition module (210; Figure 2; [0049]) includes at least one of a UV light source, a heater (36; Figure 1; [0023], [0024]) and a plasma source to generate free radicals in the silane ([0126]) precursor, as claimed by claim 25
- ii. The system (All Figures; [0012], [0041]-[0044]) of claim 24, wherein the silane deposition module (210; Figure 2; [0049]) includes a plurality of silane ([0126]) delivery system (218, 219; Figure 2; [0012], [0041]-[0044])s for delivering a plurality of silane ([0126]) compounds to the silane ([0126]) deposition chamber (210; Figure 2; [0049]), as claimed by claim 26
- iii. The system (All Figures; [0012], [0041]-[0044]) of claim 24, wherein the substrate holder (212; Figure 2) includes a cool (“Many methods are well known to those of ordinary skill in the art for flowing a cooling liquid through a chuck”; [0024], [0070])ing mechanism configured to cool (“Many methods are well known to those of ordinary skill in the art for flowing a cooling liquid through a chuck”; [0024], [0070]) the substrate when the substrate is in the holder (212; Figure 2), as claimed by claim 27
- iv. The system (All Figures; [0012], [0041]-[0044]) of claim 27, wherein the substrate holder (212; Figure 2) is an electrostatic chuck ([0024]) configured to allow a pressure of 10 psi or less

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of helium to be held between the chuck and the substrate to aid in cooling (“Many methods are well known to those of ordinary skill in the art for flowing a cooling liquid through a chuck”; [0024], [0070]) the substrate, as claimed by claim 28

v. The system (All Figures; [0012], [0041]-[0044]) of claim 24, wherein the silane ([0126]) delivery system (218, 219; Figure 2; [0012], [0041]-[0044]) includes an inert gas ([0067]) supply, a mass flow controller [0066], and a silane ([0126]) vessel for containing and heating a volume of a silane ([0126]) precursor, as claimed by claim 31

vi. The system (All Figures; [0012], [0041]-[0044]) of claim 24, wherein the post-treatment module (Figure 1) includes a hot plate (36; Figure 1; [0023], [0024]) for heating the substrate during annealing (“furnace”; [0128]), as claimed by claim 32

Claim Rejections - 35 USC § 103

4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

5. Claims 3, 4, 6, 7, 14, 17, 18, 19, 29, 30, and 33 are rejected under 35 U.S.C. 103(a) as being unpatentable over Moghadam, Farhad et al. (US 20030232495 A1) in view of Noble; David B. et al. (US 6450116 B1). Moghadam is discussed above. Moghadam does not teach:

i. The system (All Figures; [0012], [0041]-[0044]) of claim 2, wherein the free-radical generating energy source (228; Figure 2; [0057]) is a UV light source, as claimed by claim 3

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- ii. The system (All Figures; [0012], [0041]-[0044]) of claim 2, wherein the free-radical generating energy source (228; Figure 2; [0057]) is a thermal energy source, as claimed by claim 4
- iii. The system (All Figures; [0012], [0041]-[0044]) of claim 1, wherein the silane ([0126]) delivery system (218, 219; Figure 2; [0012], [0041]-[0044]) is configured to deliver the silane ([0126]) precursor to the process module (Figure 1,2; [0050]-[0053]), as claimed by claim 6
- iv. The system (All Figures; [0012], [0041]-[0044]) of claim 1, wherein the silane ([0126]) delivery system (218, 219; Figure 2; [0012], [0041]-[0044]) is configured to deliver the silane ([0126]) precursor to the post-treatment module (Figure 1), as claimed by claim 7
- v. The system (All Figures; [0012], [0041]-[0044]) of claim 13, wherein the instructions are executable to hold the substrate at a temperature of between approximately -25 and -55 degrees Celsius while depositing the gas phase monomer, as claimed by claim 14
- vi. The system (All Figures; [0012], [0041]-[0044]) of claim 1, wherein the instructions are executable to hold the substrate at a temperature of approximately 25 degrees Celsius or below when depositing the silane ([0126]) precursor, as claimed by claim 17
- vii. The system (All Figures; [0012], [0041]-[0044]) of claim 1, wherein the post-treatment module (Figure 1) includes an annealing chamber (100; Figure 1), a vacuum pump system, a mass flow controller, and at least one valve controlling a flow of gas into the annealing chamber (100; Figure 1), and wherein the instructions are executable to hold an atmosphere within the annealing chamber (100; Figure 1) at a pressure of between approximately 1 and 10 Torr via the vacuum pump and the valve, as claimed by claim 18

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- viii. The system (All Figures; [0012], [0041]-[0044]) of claim 1, wherein the post-treatment module (Figure 1) includes a substrate elevator and a plurality of heating elements for batch substrate processing, as claimed by claim 19
- ix. The system (All Figures; [0012], [0041]-[0044]) of claim 24, wherein the monomer delivery system includes a vessel configured to hold a precursor to the gas-phase diradical, and a reactor configured to generate the diradical from the precursor, as claimed by claim 29
- x. The system (All Figures; [0012], [0041]-[0044]) of claim 29, wherein the monomer delivery system includes a vapor flow controller disposed between the vessel and the reactor, as claimed by claim 30
- xi. The system (All Figures; [0012], [0041]-[0044]) of claim 24, wherein the post-treatment module (Figure 1) includes a hot plate for heating the substrate during annealing (“furnace”; [0128]), as claimed by claim 32
- xii. The system (All Figures; [0012], [0041]-[0044]) of claim 24, further comprising a first load lock and a second load lock coupled to the transfer module (Figure 8), wherein the first load lock is configured to accept insertion of a substrate into the system (All Figures; [0012], [0041]-[0044]), and wherein the second load lock is configured to permit removal of a substrate from the system (All Figures; [0012], [0041]-[0044]), as claimed by claim 33

Noble teaches an annealing chamber (200; Figure 3A) including

- i. The system (Figure 3A; column 6, line 51 - column 7, line 60) of claim 2, wherein the free-radical generating energy source (219; Figure 3A,4) is a thermal energy source, as claimed by claim 4

- ii. The system (Figure 3A; column 6, line 51 - column 7, line 60) of claim 1, wherein the post-treatment module (Figure 1) includes an annealing chamber (100; Figure 1), a vacuum pump system (not shown; column 7, lines 50-53), a mass flow controller (425; Figure 3A), and at least one valve (314, 317, 316; Figure 3A) controlling a flow of gas into the annealing chamber (100; Figure 1), and wherein the instructions are executable to hold an atmosphere within the annealing chamber (100; Figure 1) at a pressure of between approximately 1 and 10 Torr (column 3; lines 45-48) via the vacuum pump and the valve, as claimed by claim 18
- iii. The system (Figure 3A; column 6, line 51 - column 7, line 60) of claim 24, wherein the monomer delivery system includes a vessel ("gas source"; Figure 3A) configured to hold a precursor to the gas-phase diradical, and a reactor configured to generate the diradical from the precursor, as claimed by claim 29 – Applicant's claim requirements of "monomer delivery system includes a vessel configured to hold a precursor to the gas-phase diradical, and a reactor configured to generate the diradical from the precursor" is a claim requirement of intended use. See above.
- iv. The system (Figure 3A; column 6, line 51 - column 7, line 60) of claim 29, wherein the monomer delivery system includes a vapor flow controller (360 Figure 3A,5) disposed between the vessel (Figure 4) and the reactor (200), as claimed by claim 30
- v. The system (Figure 3A; column 6, line 51 - column 7, line 60) of claim 24, further comprising a first load lock (claim 5) to the transfer module (claim 5), wherein the first load lock is configured to accept insertion of a substrate into the system (Figure 3A; column 6, line 51 - column 7, line 60) - claim 33

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It would have been obvious to one of ordinary skill in that art at the time the invention was made to add Noble's system (Figure 3A; column 6, line 51 - column 7, line 60) to Moghadam's apparatus including optimizing the substrate temperature controller and delivering process precursor to Moghadam's process module and post-treatment module.

Motivation to add Noble's system (Figure 3A; column 6, line 51 - column 7, line 60) to Moghadam's apparatus including optimizing the substrate temperature controller and delivering process precursor to Moghadam's process module and post-treatment module is for dopant diffusion control as taught by Noble (column 1; lines 50-56)

6. Claims 3 and 19 are rejected under 35 U.S.C. 103(a) as being unpatentable over Moghadam, Farhad et al. (US 20030232495 A1) and Noble; David B. et al. (US 6450116 B1) in view of Shinriki; Hiroshi et al. (US 6806211 B2). Moghadam, and Noble are discussed above. Moghadam, and Noble do not teach:

- i. The system of claim 2, wherein the free-radical generating energy source is a UV light source, as claimed by claim 3
- ii. The system of claim 1, wherein the post-treatment module includes a substrate elevator and a plurality of heating elements for batch substrate processing, as claimed by claim 19

Shinriki teaches an annealing chamber (Figure 17) including a UV source and a post-treatment module (200; Figure 19) with a substrate elevator (203).

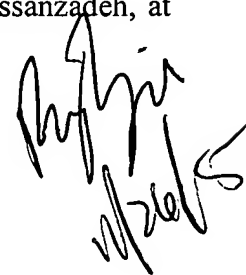
It would have been obvious to one of ordinary skill in that art at the time the invention was made to add Shinriki's post-treatment module (200; Figure 19) with a substrate elevator (203) and annealing chamber (Figure 17) including a UV source to Moghadam, and Noble apparatus.

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Motivation to add Shinriki's post-treatment module (200; Figure 19) with a substrate elevator (203) and annealing chamber (Figure 17) including a UV source to Moghadam, and Noble apparatus is for preventing a plasma damage as taught by Shinriki (column 1, lines 63-67).

Conclusion

7. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Examiner Rudy Zervigon whose telephone number is (571) 272.1442. The examiner can normally be reached on a Monday through Thursday schedule from 8am through 7pm. The official fax phone number for the 1763 art unit is (703) 872-9306. Any Inquiry of a general nature or relating to the status of this application or proceeding should be directed to the Chemical and Materials Engineering art unit receptionist at (571) 272-1700. If the examiner can not be reached please contact the examiner's supervisor, Parviz Hassanzadeh, at (571) 272-1435.

A handwritten signature in black ink, appearing to read 'Parviz Hassanzadeh', with a date '1/26/15' written below it.